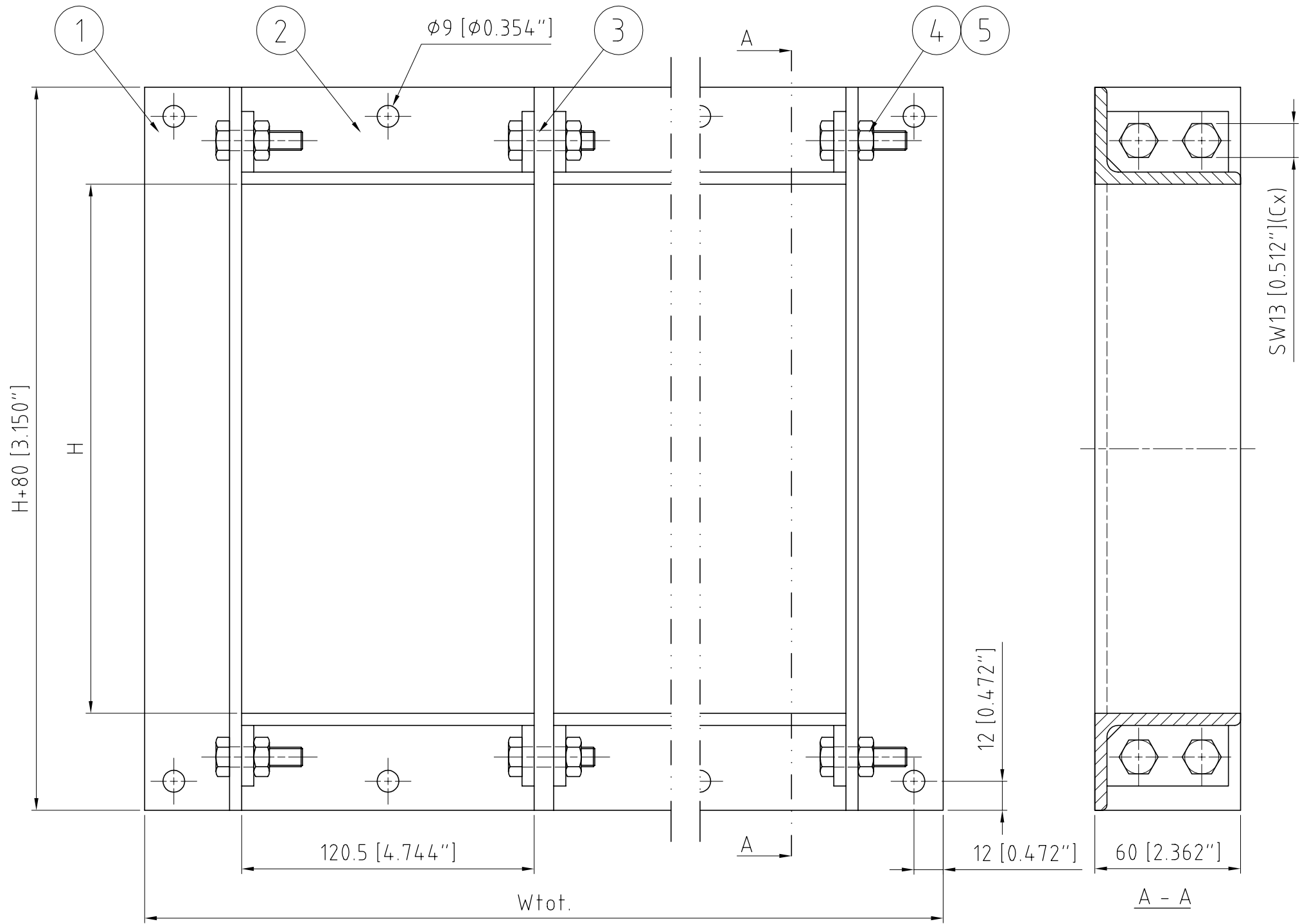


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MATERIAL AND SURFACE TREATMENT				
B	SS 1312	S235JRG2	1.0038	A 501
1	HOT DIP GALVANIZED ACC. TO EN ISO 1461			



SCHEDULE 1

TYPE	H (mm/\"/>
B-2	101/3,976
B-4	159.5/6,279
B-6	218/8,583
B-8	278/10,945

SCHEDULE 2

COMB	Wtot (mm/\"/>	A (pcs)	B (pcs)	C (pcs)
x2	329/12,953	4	1	12
x3	457,5/18.012	6	2	16
x4	586/23,071	8	3	20
x5	714,5/28,130	10	4	24

5	C	NUT	DIN 934, M6S M8 FZB	-
4	C	SCREW	DIN 931, M6S M8x30 FZB	-
3	B	PARTITION WALL	-	-
2	A	SHORTSIDE 120	-	-
1	2	LONGSIDE	-	-
Item	Qty	Designation	Specification	NetWeight
ROXTEC INTERNATIONAL AB BOX 540 S-371 23 Karlskrona TEL: +46 455 366700 FAX: +46 455 82012		Designed by M PRZYBYLA Checked by J AKESSON Approved by J AKESSON Restricted due to	Date 2009-03-06 Format A3 Scale 1:2 Title B FRAME EX COMBINATION FRAME Drawing number S1016534	General tolerance ISO 2768-1 m Welded details SS-EN 25 817 SS-EN 30 042 C General surface roughness, Ra - TotWeight - Projection method - Rev -

-	-		
Rev	Type of revision	Date	Sign